

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
12 April 2001 (12.04.2001)

PCT

(10) International Publication Number
WO 01/25010 A1

(51) International Patent Classification⁷: B41F 7/26, 23/08

(21) International Application Number: PCT/DK00/00542

(22) International Filing Date:
29 September 2000 (29.09.2000)

(25) Filing Language: Danish

(26) Publication Language: English

(30) Priority Data:
PA 1999 01408 1 October 1999 (01.10.1999) DK

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(81) Designated States (national): AE, AG, AL, AM, AT, AT
(utility model), AU, AZ, BA, BB, BG, BR, BY, BZ, CA,
CH, CN, CR, CU, CZ, CZ (utility model), DE, DE (utility
model), DK, DK (utility model), DM, DZ, EE, EE (utility
model), ES, FI, FI (utility model), GB, GD, GE, GH, GM,
HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KR (utility
model), KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG,
MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD,
SE, SG, SI, SK, SK (utility model), SL, TJ, TM, TR, TT,
TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

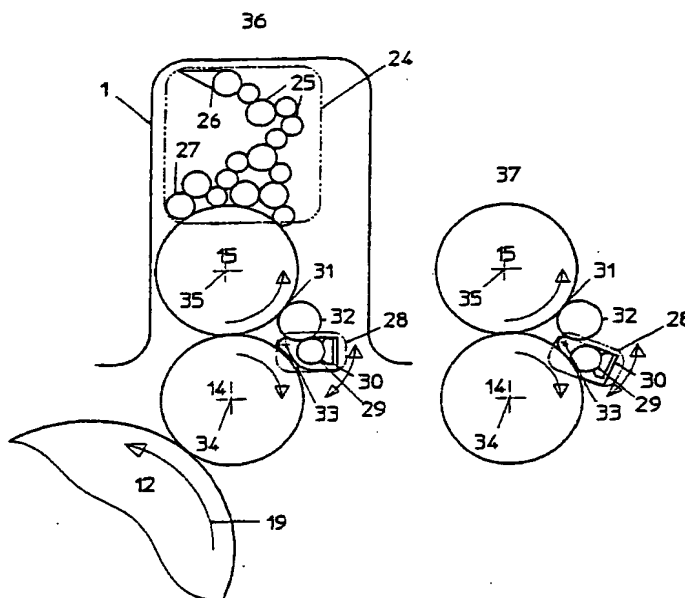
(84) Designated States (regional): ARIPO patent (GH, GM,
KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian
patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European
patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE,
IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG,
CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Published:

— With international search report.

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: METHOD OF OPERATION OF A PRINTING UNIT AND PRINTING UNIT FOR OFFSET MACHINE



(57) Abstract: There is described a printing unit (1) for use in an offset machine. The printing unit enables wider application of offset machines (1). This is achieved by the coating means and the water application means comprising a unit (28) consisting of a doctor blade (30) and at least one roller (29, 32) for transferring coating or water from the doctor blade (30) to the plate cylinder (15)/blanket cylinder (14) of the printing unit. The unit (28) is arranged for pivoting so that water is transferred to plate cylinder, and coating is transferred directly to the blanket cylinder.